## Claims

## What is claimed is:

- 1. A casing structure of a portable electronic device, where the portable electronic device consisted of a predetermined casing made by bendable metal, the casing comprising an installing room for locating and positioning electronic elements, a positioning region located on a surface of the casing structure for installing external elements, an opening being on other surfaces excluding the surface with the positioning region so as to that the electronic elements entering to the installing room.
- 2. The casing structure of the portable electronic device as claimed in claim 1, a covering body is allocated at the opening.
- 3. The casing structure of the portable electronic device as claimed in claim 2, a plurality of positioning pins are installed on the covering body.
- 4. The casing structure of the portable electronic device as claimed in claim 1, the electronic elements consist a motherboard module.
- 5. The casing structure of the portable electronic device as claimed in claim 1, the positioning region includes an input/output (I/O) device region.
- 6. The casing structure of the portable electronic device as claimed in claim 1, the region includes a speaker device region.
- 7. The casing structure of the portable electronic device as claimed in claim 1, a decoration member is attached to the surface of the casing.
- 8. The casing structure of the portable electronic device as claimed in claim 1, a carving is enchased to the surface of the casing.
- 9. The casing structure of the portable electronic device as claimed in claim 1, the casing is made of aluminum alloy texture.
- 10. The casing structure of the portable electronic device as claimed in claim 1, the portable electronic device is a notebook.
- 11. The casing structure of the portable electronic device as claimed in claim 1, the portable electronic device is a tablet PC.
- 12. The casing structure of the portable electronic device as claimed in claim 1, the portable electronic device is a personal digital assistant (PDA).
- 13. A casing structure of a portable electronic device, where the portable electronic device consisted of a predetermined casing made by bendable metal, the casing comprising an installing room for installing and positioning electronic elements, an opening being on other surface excluding the surface with the positioning region so as to that the electronic elements entering to the installing room, while an extendable covering folded plate installed at a side of the opening, which sealing the opening aptly.
- 14. The casing structure of the portable electronic device as claimed in claim 13, a plurality of positioning pins are installed on the covering body or the folded plate.
- 15. The casing structure of the portable electronic device as claimed in claim 13, the electronic elements consist a motherboard module.

- 16. The casing structure of the portable electronic device as claimed in claim 13, the region includes an input/output (I/O) device region.
- 17. The casing structure of the portable electronic device as claimed in claim 13, the region includes a speaker device region.
- 18. The casing structure of the portable electronic device as claimed in claim 13, a decoration member is attached to the surface of the casing.
- 19. The casing structure of the portable electronic device as claimed in claim 13, a carving is enchased to the surface of the casing.
- 20. The casing structure of the portable electronic device as claimed in claim 13, the casing is made of aluminum alloy texture.